



PART (MFG PN.)	LOCATION
ALLIN1DC (PN:11144)	E2-F4
CAPBRD HIGH (PN:10706)	D3,D4
CNT1 (PN:14374)	B2
CNT2 (PN:14377)	B3
CONSOLE OPTIONS (PN:14377)	A5-D6
DISCONNECT (QTA0F5)	B1
DOOR CLOSED SWITCH	A4
DOOR FAN	F5
E-STOP CON.	D5
E-STOP CON. CONSOLE	D6
E-STOP CON. PENDANT	E6
E-STOP SWITCH CONSOLE	D8
E-STOP SWITCH PENDANT	E8
F1,F2,F3,F4	B1
F5,F6	D3
FLOOD PUMP MOTOR	A3
FUSE TABLE	G6
GEAR RANGE SWITCHES	A2
GROUND LUG	B1
INVERTER	A1
LIMIT SWITCHES	A4
LIMIT SWITCH OPTIONS	F5,G6
LUBE PUMP	A3
MIST	A3
MPG CABLE	E5-F6
NOTE 1	A2
NOTE 2	A3
NUC	C6
OCR2 (LQ205110)	C6
OPERATOR CONTROL PANEL	D6,E6
PC (PN:11594)	B1
PROBE CABLE (PN:1211)	C1
PS1 (R0-5SD)	D4
PS2 (S-25-24)	C4
SPINDLE COOLING FAN	A2
SPINDLE MOTOR	A1
T1 (PN:10010)	B3
WORK LIGHT	D2,D3
X-AXIS BRAKE RELEASE	C4,D4

REV	DATE	DESCRIPTION	BY
1	5-5-2016	INITIAL RELEASE	SPM
2	6-20-2016	CORRECTIONS, CHANGES TO STANDARD, PART NUMBERS, ADDED DOOR CLOSED SWITCH	SPM

CENTROID

(814) 353-9256

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Title

Lathe, 440VAC, ALLIN1DC, Inverter (VFD)

Size D

Number

Rev 2

Date 160505

Drawn by SPM

Filename S14762.DWG

Sheet 1 of 1